



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-742-055
Job Sheet 168534



Part No: D412-742-055

Job Qty: 1 ea

Part Name: Wearplate Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/16/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	12/29/17	12/29/17	0.00	0.00	Start Up Container	
110	Packaging	1 pcs	12/29/17	12/29/17	0.00	0.00	Packaging1	
120	QC	1 pcs	12/29/17	12/29/17	0.00	0.00	QC4	
125	DC	1 pcs	12/29/17	12/29/17	0.00	0.00	DC	
130	Packaging	1 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3	
140	QC21-SA	1 Ea	12/29/17	12/29/17	0.00	0.00	QC21	

Part Op 110 - NULL

Descriptions: 120 - NULL

125 - Photocopy bluefile and create labels per PPP D412-742-055 CHG001

130 - Identify and pack for shipping as per PPP D412-742-055 Location :FG083

140 - NULL

DAS
21
3-00

FEB 02 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5489-041	1	3	0	0
	D5489-045	1	3	0	0
	D5489-047 5005850	1	6	0	0
	D5489-3	1	2	0	0

Part Specifications

Specifications could not be found.

Plex 11/16/17 8:45 AM dart.poulin.mario

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																													
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																																														
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																																														
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																																														
Large Fab ☐	Composite ☐	Supplier ☐																																															
Date : _____	Step # _____	QTY Effective : _____		MRB (QSI042) Approval																																													
Description Work Or _____		Disposition _____		Completed By _____																																													
Job No: 168534 Mtg Date: 01/31/18 Packaging CHG001 D412-742-055 Original Serial #: S037546 Revision: _____ Operation: _____ Change No: _____ PART NO: _____ Wearplate Installation S037546 DART AEROSPACE		Job No: 168534 Mtg Date: 01/31/18 Packaging CHG001 D412-742-055 Original Serial #: S037546 Revision: _____ Operation: _____ Change No: _____ PART NO: _____ Wearplate Installation S037546 DART AEROSPACE		Job No: 168534 Mtg Date: 01/31/18 Packaging CHG001 D412-742-055 Original Serial #: S037546 Revision: _____ Operation: _____ Change No: _____ PART NO: _____ Wearplate Installation S037546 DART AEROSPACE																																													
						Lead hand / Supervisor Approval Verification																																											
						QC / QA Coordinator Approval																																											
Root Cause <table style="width: 100%;"> <tr> <td>Environment ☐</td> <td>No Re ☐</td> <td rowspan="10" style="vertical-align: middle;"> Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐ </td> </tr> <tr> <td>Design ☐</td> <td>Oper ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Off ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Suppl. ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td rowspan="2" style="vertical-align: middle;"> Instruct. ☐ Drill Holes ☐ </td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> </tr> </table>		Environment ☐	No Re ☐	Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐	Design ☐	Oper ☐	Doc/Data ☐	Off ☐	Equip/Tooling ☐	Suppl. ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Instruct. ☐ Drill Holes ☐	Misidentified ☐	Past Due ☐	<table style="width: 100%;"> <tr> <td>Surge am ☐</td> <td>Positioned Wrong ☐</td> </tr> <tr> <td>Stock Pulled ☐</td> <td>Outside Dimensions ☐</td> </tr> <tr> <td>Sequence ☐</td> <td>Over/Under tolerance ☐</td> </tr> <tr> <td>at ☐</td> <td>Part Incorrect ☐</td> </tr> <tr> <td>labeled ☐</td> <td>Part Lost/Missing ☐</td> </tr> <tr> <td>Function ☐</td> <td>Part Moved ☐</td> </tr> <tr> <td>aligned/off center ☐</td> <td>Drawing ☐</td> </tr> <tr> <td></td> <td>Finish ☐</td> </tr> <tr> <td></td> <td>Misread ☐</td> </tr> <tr> <td></td> <td>Turning Sequence ☐</td> </tr> </table>		Surge am ☐	Positioned Wrong ☐	Stock Pulled ☐	Outside Dimensions ☐	Sequence ☐	Over/Under tolerance ☐	at ☐	Part Incorrect ☐	labeled ☐	Part Lost/Missing ☐	Function ☐	Part Moved ☐	aligned/off center ☐	Drawing ☐		Finish ☐		Misread ☐		Turning Sequence ☐
Environment ☐	No Re ☐	Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : ☐																																															
Design ☐	Oper ☐																																																
Doc/Data ☐	Off ☐																																																
Equip/Tooling ☐	Suppl. ☐																																																
Handling/Pre ☐	Training ☐																																																
Material ☐	Use for Testing ☐																																																
Internal Transport ☐	Poor Information ☐																																																
Tribal Knowledge ☐	Rushing ☐																																																
LOA ☐	Product Improvement ☐																																																
Substation ☐	Process Improvement ☐																																																
Past Expiry Date ☐	Manufacturing Process ☐	Instruct. ☐ Drill Holes ☐																																															
Misidentified ☐	Past Due ☐																																																
Surge am ☐	Positioned Wrong ☐																																																
Stock Pulled ☐	Outside Dimensions ☐																																																
Sequence ☐	Over/Under tolerance ☐																																																
at ☐	Part Incorrect ☐																																																
labeled ☐	Part Lost/Missing ☐																																																
Function ☐	Part Moved ☐																																																
aligned/off center ☐	Drawing ☐																																																
	Finish ☐																																																
	Misread ☐																																																
	Turning Sequence ☐																																																

1/31/2018

[Dart Hawkesbury] Master Unit - Quirion, Sonia



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000322

Tel (613) 632-5200

Containers on Master Unit 000322				
Serial No	Part No	Customer Part No	Status	Quantity
S037533	D5489-041		Allocated	1
S037532	D5489-045		Allocated	1
S005850	D5489-047		Allocated	1
S037538	D5489-3		Allocated	1